



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RB6887819**  
**Job Sheet 196888**



**Part No:** RB6887819

**Job Qty:** 1 pcs

**Part Name:** Gas Producer & Power Turbine Supports Bearing Bore Checking Fixt



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 6/24/19

**Job Tracking No:**

**Due Date:** 7/29/19

**Created By:** Kimberley Guerin

**Type:** Stock

**Description:**

**Note:** DWG RB6887819 Rev 0 IPP Rev. A 19.06.20 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                     | Qty   | Start Date | Due Date | Standard |      | Workcenter/Supplier    |           | Sign-off     |
|-------|-------------------------------|-------|------------|----------|----------|------|------------------------|-----------|--------------|
|       |                               |       |            |          | Setup    | Run  | Workcenter / Supplier  | Lead Time |              |
| 100   | Purchasing                    | 1 pcs | 7/29/19    | 7/29/19  | 0.00     | 0.00 | Purchasing - 1         |           | AUG 2 0 2019 |
|       |                               |       |            |          |          |      | Purchasing - 2         |           |              |
|       |                               |       |            |          |          |      | Purchasing - 3         |           |              |
| 110   | Packaging 2-1 - Receive - B4B | 1 pcs | 7/29/19    | 7/29/19  | 0.00     | 0.00 | Packaging 2 - 1 - B4B  |           | AUG 2 0 2019 |
|       |                               |       |            |          |          |      | Packaging 2 - 2 - B4B  |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 3 - B4B  |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 5 - B4B  |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 4 - B4B  |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 6 - B4B  |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 7 - B4B  |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 8 - B4B  |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 9 - B4B  |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 10 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 11 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 12 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 13 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 14 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 15 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 16 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 17 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 18 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 19 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 20 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 21 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 22 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 23 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 24 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 25 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 26 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 27 - B4B |           |              |
|       |                               |       |            |          |          |      | Packaging 2 - 28 - B4B |           |              |



**Container No:** S207173



**Part:** RB6887819

**Job No:** 196888

**Serial No/Batch:** S207173

**Revision:** 0

**Inspector:**

**Exp Date:**

**Instructions:**

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 08/20/19

Plex 6/24/19 10:11 AM Dart.Guerin.Kimberley

|     |                             |       |         |           |                        |  |
|-----|-----------------------------|-------|---------|-----------|------------------------|--|
|     |                             |       |         |           | Packaging 2 - 29 - B4B |  |
|     |                             |       |         |           | Packaging 2 - 30 - B4B |  |
|     |                             |       |         |           | Packaging 2 - 31 - B4B |  |
|     |                             |       |         |           | Packaging 2 - 32 - B4B |  |
|     |                             |       |         |           | Packaging 2 - 33 - B4B |  |
|     |                             |       |         |           | Packaging 2 - 34 - B4B |  |
|     |                             |       |         |           | Packaging 2 - 35 - B4B |  |
|     |                             |       |         |           | Packaging 2 - 36 - B4B |  |
| 120 | QC 6                        | 1 pcs | 7/29/19 | 0.00 0.00 | QC 6 - 9               |  |
|     |                             |       |         |           | QC 6 - 68              |  |
|     |                             |       |         |           | QC 6 - 61              |  |
|     |                             |       |         |           | QC 6 - 40              |  |
| 130 | Packaging 3-1 - Stock - B4B | 1 pcs | 7/29/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 2 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 3 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 4 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 5 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 6 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 7 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 8 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 9 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 10 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 11 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 12 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 13 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 14 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 15 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 16 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 17 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 18 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 19 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 20 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 21 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 22 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 23 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 24 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 25 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 26 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 27 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 28 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 29 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 30 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 31 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 32 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 33 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 34 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 35 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 36 - B4B |  |
| 140 | QC 21 - FG                  | 1 pcs | 7/29/19 | 0.00 0.00 | QC 21 - FG - 21        |  |
|     |                             |       |         |           | QC 21 - FG - 70        |  |
|     |                             |       |         |           | QC 21 - FG - 53        |  |

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AUG 22 2019

GA141D

Part Op 100 - -Issue P/O to ARROW TECH MACHINE WORKS ; P/O \_\_\_\_\_ -Manufacture RB6887819 as per DWG. -  
 Descriptions: Certificate of Conformity is required  
 110 - Certificate of Conformity is required

## Job BOM

| Part / Item | Component Name                                                   | Quantity    | Operation      | Container |
|-------------|------------------------------------------------------------------|-------------|----------------|-----------|
| RB6887819P  | Gas Producer & Power Turbine Supports Bearing Bore Checking Fixt | 1 Ea (1 ea) | 100-Purchasing | S207171   |

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 100-Purchasing                     | RB6887819P     | 1        | 0         | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 6/24/19 10:11 AM Dart.Guerin.Kimberley





Dart Aerospace Ltd.  
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# PURCHASE ORDER POHB043785



**Supplier:** ARR002-VU  
Arrow Tech Machine Works  
29751 E. Enid Road,  
Unit C  
Eugene, OR 97402 USA  
Phone: 541-780-6938  
Fax: 458-215-4938

**Attention:** Ana  
(541) 780-6938

**Ship To:**

**PO No:** POHB043785

**PO Date:** 6/19/19

**Due Date:** 7/29/19

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

## Items

| Line Item | Job    | Part        | Supplier Part No | Item No | Description                              | Status   | Account      | Due Date     | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|-----------|--------|-------------|------------------|---------|------------------------------------------|----------|--------------|--------------|----------------|-------------------|---------|------------------|----------------|
| 1         | 196847 | RB6872201P  |                  |         | Prop Flange Puller                       | Firmed - |              | 7/29/19      | 1 Ea           | 0 Ea              | 1 Ea    | \$2,048.20/Ea    | \$2,048.20     |
|           |        |             |                  |         |                                          | 1X       | AUG 0 2 2019 |              |                |                   |         |                  |                |
| 2         | 196848 | RB6891198P  |                  |         | Wrench                                   | Firmed - |              | 7/29/19      | 1 Ea           | 0 Ea              | 1 Ea    | \$1,441.15/Ea    | \$1,441.15     |
|           |        |             |                  |         |                                          | 1X       | JUL 3 0 2019 |              |                |                   |         |                  |                |
| 3         | 196849 | RB6796966P  | RB6796966P       |         | RET. RING, FUEL CTR. DR. PLIER           | Firmed - |              | 7/29/19      | 2 Ea           | 0 Ea              | 2 Ea    | \$827.00/Ea      | \$1,654.00     |
|           |        |             |                  |         |                                          |          |              | AUG 0 2 2019 |                |                   |         | AUG 2 0 2019     |                |
| 4         | 196851 | RB6795614P  |                  |         | Puller/Pusher Idler Gear Support Shaft   | Firmed - |              | 7/29/19      | 2 Ea           | 0 Ea              | 2 Ea    | \$538.00/Ea      | \$1,076.00     |
|           |        |             |                  |         |                                          | 2X       | JUL 3 0 2019 |              |                |                   |         |                  |                |
| 5         | 196852 | RB6795984P  |                  |         | Power Turbine Holder Shaft               | Firmed - |              | 7/29/19      | 2 Ea           | 0 Ea              | 2 Ea    | \$721.00/Ea      | \$1,442.00     |
|           |        |             |                  |         |                                          | 2X       | AUG 0 2 2019 |              |                |                   |         |                  |                |
| 6         | 196853 | RB6872550P  |                  |         | Compressor Rotor Coupler Adapter Holder  | Firmed - |              | 7/29/19      | 2 Ea           | 0 Ea              | 2 Ea    | \$1,063.00/Ea    | \$2,126.00     |
|           |        |             |                  |         |                                          | 2X       | AUG 0 2 2019 |              |                |                   |         |                  |                |
| 7         | 196854 | RB23033037P |                  |         | Holder Compressor Rotor Coupling Adapter | Firmed - |              | 7/29/19      | 1 Ea           | 0 Ea              | 1 Ea    | \$1,408.85/Ea    | \$1,408.85     |
|           |        |             |                  |         |                                          | 1X       | AUG 0 2 2019 |              |                |                   |         |                  |                |
| 8         | 196855 | RB6798981P  |                  |         | Prop Shaft Splined Adapter               | Firmed - |              | 7/29/19      | 1 Ea           | 0 Ea              | 1 Ea    | \$1,207.45/Ea    | \$1,207.45     |
|           |        |             |                  |         |                                          | 1X       | AUG 0 7 2019 |              |                |                   |         |                  |                |
| 9         | 196856 | RB6795644P  |                  |         | Bearing Nut Wrench                       | Firmed - |              | 7/29/19      | 1 Ea           | 0 Ea              | 1 Ea    | \$1,387.95/Ea    | \$1,387.95     |
|           |        |             |                  |         |                                          | 1X       | AUG 0 2 2019 |              |                |                   |         |                  |                |





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# PURCHASE ORDER POHB043785



## Items

| Line Item | Job    | Part        | Supplier Part No | Item No | Description                                         | Status | Account         | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|-----------|--------|-------------|------------------|---------|-----------------------------------------------------|--------|-----------------|----------|----------------|-------------------|---------|------------------|----------------|
| 10        | 196857 | RB6795588P  |                  |         | Wrench-Holding, 32/64 Pitch 24 Tooth Spline         | Firmed | -               | 7/29/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$910.00/Ea      | \$1,820.00     |
|           |        |             |                  |         |                                                     |        | 2x AUG 0 2 2019 |          |                |                   |         |                  |                |
| 11        | 196858 | RB23005022P | RB23005022P      |         | INR. PWR. TURB. SHFT. MANDREL                       | Firmed | -               | 7/29/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$1,645.40/Ea    | \$1,645.40     |
|           |        |             |                  |         |                                                     |        | 1x AUG 0 2 2019 |          |                |                   |         |                  |                |
| 12        | 196859 | RB6795637P  |                  |         | Adapter                                             | Firmed | -               | 7/29/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$894.00/Ea      | \$1,788.00     |
|           |        |             |                  |         |                                                     |        | 2x JUL 3 0 2019 |          |                |                   |         |                  |                |
| 13        | 196860 | RB6895528P  |                  |         | Rear Compressor Bearing Pusher                      | Firmed | -               | 7/29/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$772.35/Ea      | \$772.35       |
|           |        |             |                  |         |                                                     |        | 1x JUL 3 0 2019 |          |                |                   |         |                  |                |
| 14        | 196861 | RB6796949P  |                  |         | Accessory Gear Box Bearings Installation Drift      | Firmed | -               | 7/29/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$292.00/Ea      | \$584.00       |
|           |        |             |                  |         |                                                     |        | 2x JUL 3 0 2019 |          |                |                   |         |                  |                |
| 15        | 196862 | RB6796948P  |                  |         | Drift Install/Removal Accessories Gear Box          | Firmed | -               | 7/29/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$310.00/Ea      | \$620.00       |
|           |        |             |                  |         |                                                     |        | 2x JUL 3 0 2019 |          |                |                   |         |                  |                |
| 16        | 196863 | RB6872881P  | RB6872881P       |         | COMPR MTG INSERT WRENCH                             | Firmed | -               | 7/29/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$327.00/Ea      | \$654.00       |
|           |        |             |                  |         |                                                     |        | 2x JUL 3 0 2019 |          |                |                   |         |                  |                |
| 17        | 196864 | RB6798986P  |                  |         | Prop Shaft Bearing Puller Plate                     | Firmed | -               | 7/29/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$720.10/Ea      | \$720.10       |
|           |        |             |                  |         |                                                     |        | 1x JUL 3 0 2019 |          |                |                   |         |                  |                |
| 18        | 196866 | RB6798983P  |                  |         | Prop Shaft Assembly Drift                           | Firmed | -               | 7/29/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$209.00/Ea      | \$209.00       |
|           |        |             |                  |         |                                                     |        | 1x JUL 3 0 2019 |          |                |                   |         |                  |                |
| 19        | 196867 | RB6796946P  |                  |         | Install & Removal Accessory Gear Box Bearings Drift | Firmed | -               | 7/29/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$353.00/Ea      | \$706.00       |
|           |        |             |                  |         |                                                     |        | 2x JUL 3 0 2019 |          |                |                   |         |                  |                |
| 20        | 196868 | RB6795990P  |                  |         | Dummy Bearing Power Turbine Shaft Front             | Firmed | -               | 7/29/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$304.00/Ea      | \$304.00       |
|           |        |             |                  |         |                                                     |        | 1x JUL 3 0 2019 |          |                |                   |         |                  |                |
| 21        | 196869 | RB6795993P  |                  |         | Joining And Separating Power                        | Firmed | -               | 7/29/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$389.50/Ea      | \$389.50       |
|           |        |             |                  |         |                                                     |        | 1x JUL 3 0 2019 |          |                |                   |         |                  |                |





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# PURCHASE ORDER POHB043785



## Items

| Line Item | Job    | Part        | Supplier Part No | Item No | Description                                              | Status | Account                                | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|-----------|--------|-------------|------------------|---------|----------------------------------------------------------|--------|----------------------------------------|----------|----------------|-------------------|---------|------------------|----------------|
| 22        | 196870 | RB23034275P |                  |         | Adapter Pilot Rear Compressor Bearing Puller             | Firmed | -                                      | 7/29/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$340.00/Ea      | \$340.00       |
|           |        |             |                  |         |                                                          |        | 1 X JUL 30 2019                        |          |                |                   |         |                  |                |
| 23        | 196871 | RB6798980P  |                  |         | Shaft Spanner Nut Wrench                                 | Firmed | -                                      | 7/29/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$1,479.15/Ea    | \$1,479.15     |
|           |        |             |                  |         |                                                          |        | 1 X JUL 30 2019                        |          |                |                   |         |                  |                |
| 24        | 196872 | RB6798845P  |                  |         | Turbine 2Nd Stage Spline Adapter                         | Firmed | -                                      | 7/29/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$1,038.35/Ea    | \$1,038.35     |
|           |        |             |                  |         |                                                          |        | 1 X JUL 30 2019                        |          |                |                   |         |                  |                |
| 25        | 196873 | RB6872746P  |                  |         | Puller, Power Train Drive Gear Bearing                   | Firmed | -                                      | 7/29/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$1,950.00/Ea    | \$3,900.00     |
|           |        |             |                  |         |                                                          |        | 2 X AUG 02 2019                        |          |                |                   |         |                  |                |
| 26        | 196874 | RB6893361P  |                  |         | Power Turbine Coupling Inner Race Puller                 | Firmed | -                                      | 7/29/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$1,071.60/Ea    | \$1,071.60     |
|           |        |             |                  |         |                                                          |        | 1 X AUG 02 2019                        |          |                |                   |         |                  |                |
| 27        | 196875 | RB6872927P  | RB6872927P       |         | RED. GEAR FLANGED STUD WRENCH                            | Firmed | -                                      | 7/29/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$340.64/Ea      | \$681.28       |
|           |        |             |                  |         |                                                          |        | 2 X JUL 30 2019                        |          |                |                   |         |                  |                |
| 28        | 196876 | RB6872477P  |                  |         | Spanner Power Turbine Coupling Inner Nut Wrench          | Firmed | -                                      | 7/29/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$579.50/Ea      | \$579.50       |
|           |        |             |                  |         |                                                          |        | 1 X JUL 30 2019                        |          |                |                   |         |                  |                |
| 29        | 196877 | RB6872202P  |                  |         | Prop Shaft Support Fixture                               | Firmed | -                                      | 7/29/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$503.50/Ea      | \$503.50       |
|           |        |             |                  |         |                                                          |        | 1 X JUL 30 2019                        |          |                |                   |         |                  |                |
| 30        | 196878 | RB6795597P  |                  |         | Spanner Wrench                                           | Firmed | -                                      | 7/29/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$649.00/Ea      | \$1,298.00     |
|           |        |             |                  |         |                                                          |        | 2 X AUG 07 2019                        |          |                |                   |         |                  |                |
| 31        | 196882 | RB6796941P  |                  |         | Seals Replacement, Accessories Gear Box                  | Firmed | -                                      | 7/29/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$4,053.00/Ea    | \$8,106.00     |
|           |        |             |                  |         |                                                          |        | 2 X JUL 30 2019                        |          |                |                   |         |                  |                |
| 32        | 196883 | RB6798838P  |                  |         | Gas Producer Turbine Tie Bolt                            | Firmed | -                                      | 8/16/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$691.00/Ea      | \$1,382.00     |
|           |        |             |                  |         |                                                          |        | 2 X AUG 02 2019                        |          |                |                   |         |                  |                |
| 33        | 196884 | RB6796918P  |                  |         | Install Turbine & Exh Colct Support Oil Bellows Seal Dft | Firmed | -                                      | 8/16/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$877.00/Ea      | \$1,754.00     |
|           |        |             |                  |         |                                                          |        | <del>AUG 02 2019</del> 2 X AUG 07 2019 |          |                |                   |         |                  |                |





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# PURCHASE ORDER POHB043785



## Items

| Line Item    | Job    | Part         | Supplier Part No | Item No | Description                                                      | Status | Account        | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|--------------|--------|--------------|------------------|---------|------------------------------------------------------------------|--------|----------------|----------|----------------|-------------------|---------|------------------|----------------|
| 34           | 196885 | RB6795594P   |                  |         | Fixture-Assembly, Compressor Rotor                               | Firmed | -              | 8/16/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$1,519.00/Ea    | \$1,519.00     |
|              |        |              |                  |         |                                                                  |        | 1X JUL 30 2019 |          |                |                   |         |                  |                |
| 35           | 196886 | RB23033029P  |                  |         | Fixture Alignment Compressor Rotor Front                         | Firmed | -              | 8/16/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$3,962.50/Ea    | \$3,962.50     |
| 36           | 196887 | RB6895995-4P |                  |         | Fixture-Alignment Compressor Rotor (2 Piece)                     | Firmed | -              | 8/16/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$347.70/Ea      | \$347.70       |
|              |        |              |                  |         |                                                                  |        | 1X AUG 02 2019 |          |                |                   |         |                  |                |
| 37           | 196888 | RB6887819P   |                  |         | Gas Producer & Power Turbine Supports Bearing Bore Checking Fixt | Firmed | -              | 8/16/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$1,711.34/Ea    | \$1,711.34     |
|              |        |              |                  |         |                                                                  |        | 1X AUG 20 2019 |          |                |                   |         |                  |                |
| 38           | 196889 | RB6872162P   |                  |         | Sump Assembly Pressure Test Fixture                              | Firmed | -              | 8/16/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$928.62/Ea      | \$928.62       |
|              |        |              |                  |         |                                                                  |        | 1X AUG 02 2019 |          |                |                   |         |                  |                |
| 39           | 196890 | RB6798925P   |                  |         | Gas Producer 2Nd Stage Wheel Locknut Crimper                     | Firmed | -              | 8/16/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$1,410.00/Ea    | \$2,820.00     |
|              |        |              |                  |         |                                                                  |        | 2X AUG 20 2019 |          |                |                   |         |                  |                |
| 40           | 196895 | RB6872880P   |                  |         | Compressor Mounting Inserts Checking Fixture                     | Firmed | -              | 8/16/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$1,905.00/Ea    | \$3,810.00     |
| 41           | 196892 | RB6796930P   |                  |         | Accessory Gear Box Install Plate                                 | Firmed | -              | 8/16/19  | 2 Ea           | 0 Ea              | 2 Ea    | \$841.00/Ea      | \$1,682.00     |
|              |        |              |                  |         |                                                                  |        | 2X AUG 20 2019 |          |                |                   |         |                  |                |
| 42           | 196893 | RB23006778P  | RB23006778P      |         | GUIDE SPUR ADAPTER GEAR SHAFT                                    | Firmed | -              | 8/16/19  | 3 Ea           | 0 Ea              | 3 Ea    | \$427.00/Ea      | \$1,281.00     |
|              |        |              | PS               |         |                                                                  |        | 3X JUL 30 2019 |          |                |                   |         |                  |                |
| Grand Total: |        |              |                  |         |                                                                  |        |                |          |                |                   |         | \$64,199.49      |                |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER POHB043785



## Order Notes

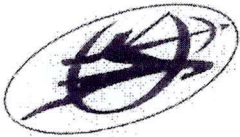
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

### Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 7/30/19 3:41 PM dart.belanger.natasha





**PHGE Machineworks dba  
Arrowtech Machineworks**  
29751 E Enid Rd. Unit C  
Eugene, Oregon 97402  
Phone: (541) 780-6938  
Fax: (458) 215-4938

## Packing Slip

NO. 668

Date: 8/16/2019  
PO Ref: HB043785✓  
Ship via: Fedex Priority

Bill To:  
Dart Aerospace  
1270 Aberdeen St. Hawkesbury, ON  
CANADA K6A 1K7

Ship To:  
Dart Aerospace  
1271 Aberdeen St. Hawkesbury, ON  
CANADA K6A 1K8

| Qty | Item                                   | Part No.    |
|-----|----------------------------------------|-------------|
| 2 ✓ | RETAINING RING, FUEL CTR DR. PLIER     | RB6796966 ✓ |
| 1 ✓ | GAS PRO. & PWR TUR. SUP. BRG. BORE CHK | RB6887819 ✓ |
| 2 ✓ | GAS PRO. 2ND STG WHEEL LOCKNUT CRIMP   | RB6798925 ✓ |
| 2 ✓ | ACCESSORY GEAR BOX INSTALL PLATE       | RB6796930 ✓ |

DA: 40 9-89

F - 8128 - 4801 - 7394.

**RECEIVED**

AUG 20 2019

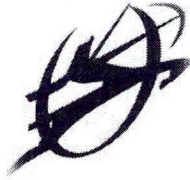
**DART AEROSPACE LTD.**

Received by: \_\_\_\_\_

Packaged by: HE

Checked by: AUP

Thank You



**ARROW TECH MACHINE WORKS**

## **Certificate of Conformance**

Your Purchase Order No: HB043785 ✓ Dated: 8/16/2019

Our Order / Job No: AWT-HB043785 A37 Order Qty: 1 ✓

Part Name: GAS PRODUCER & POWER TURBINE SUPPORTS BEARING BORE CHECKING  
FIXTURE

Part Number RB6887819 ✓

Lot Size: N/A Ship Date: 8/16/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB6887819 Rev: A

Material Size and Type: -1/1018 STEEL; -2/O1 STEEL

Material Specifications: STEEL: ASTM A108; O1 STEEL: A681

Heat Treatment: -1/51.0 RC; -2/48.0 RC

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV-D

**Mercury Contamination:** The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 8/16/19

Signed: Henrik Rute

DA:  
40  
9-89

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**PHGE Machine Works LLC dba Arrow Tech Machine Works**  
**29751 E. Enid Rd. Unit C Eugene, Oregon 97402**  
**Main: (541) 780-6938 | Fax: (458) 215-4938**  
**[www.atechmachineworks.com](http://www.atechmachineworks.com)**